



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3450-1
Job Sheet 173295



Part No: D3450-1

Job Qty: 5 ea

Part Name: Reinforcement Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP A 05.08.30 New issue KJ/JLM IPP Rev:B Now Waterjet 06-11-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/7/18	0.00	0.00	Start Up Waterjet		sc 18/03/18
100	Waterjet	5 pcs		4/9/18	0.00	0.56	Waterjet1		sc 18/03/18
120	QC	5 pcs		4/9/18	0.00	0.00	QC8		38
130	Packaging	5 pcs		4/9/18	0.00	0.00	Packaging3		9-88 CPC
140	QC21-SA	5 Ea		4/9/18	0.00	0.00	QC21		MAR 27 2018 mt. 18/03/20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.6050 sf (.121 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.250	1	11	0

Sc 18/03/18

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Reinforcement Plate	5.380inches ± 0.030	5.410 5.350	5.378	
2	Reinforcement Plate	3.250inches ± 0.030	3.280 3.220	3.251	
3	Reinforcement Plate	1.250inches ± 0.010	1.260 1.240	1.252	
4	Reinforcement Plate	0.194inches ± 0.010	0.204 0.184	0.195	
5	Reinforcement Plate	3.875inches ± 0.010	3.885 3.865	3.876	
6	Reinforcement Plate	0.250inches ± 0.010	0.260 0.240	0.247	

Plex 2/27/18 2:30 PM Dart.Gagnon.Michelle



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Container No: S052468



Part: D3450-1

Job No: 173295

Serial No/Batch: S052468

Revision:

Inspector:

Date: 03/18/18